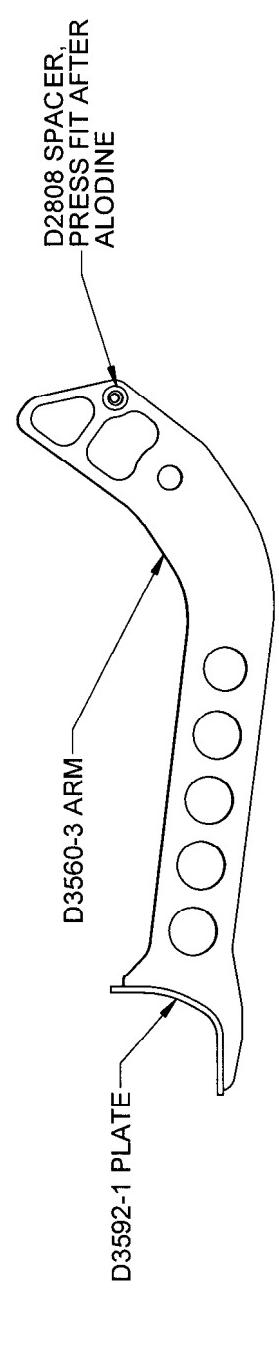
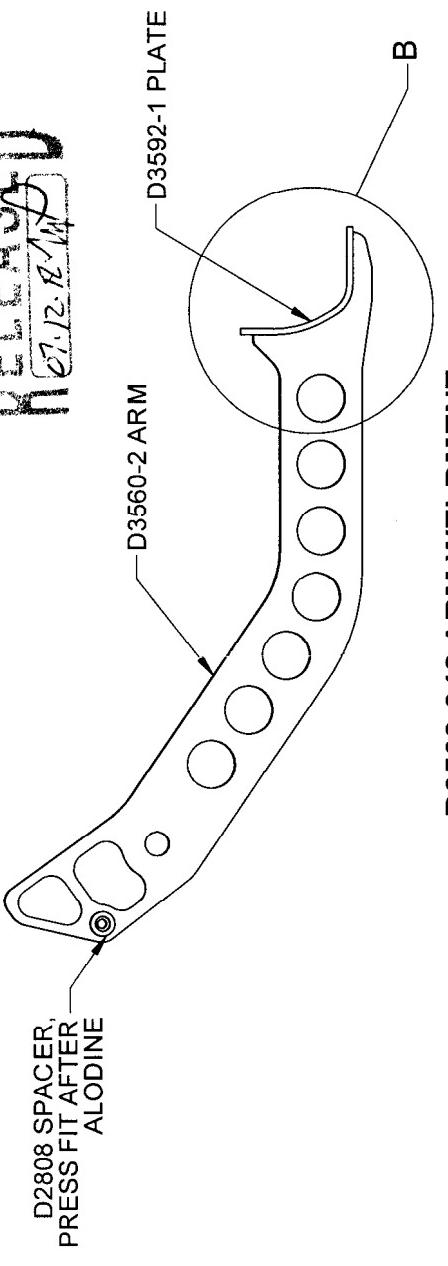
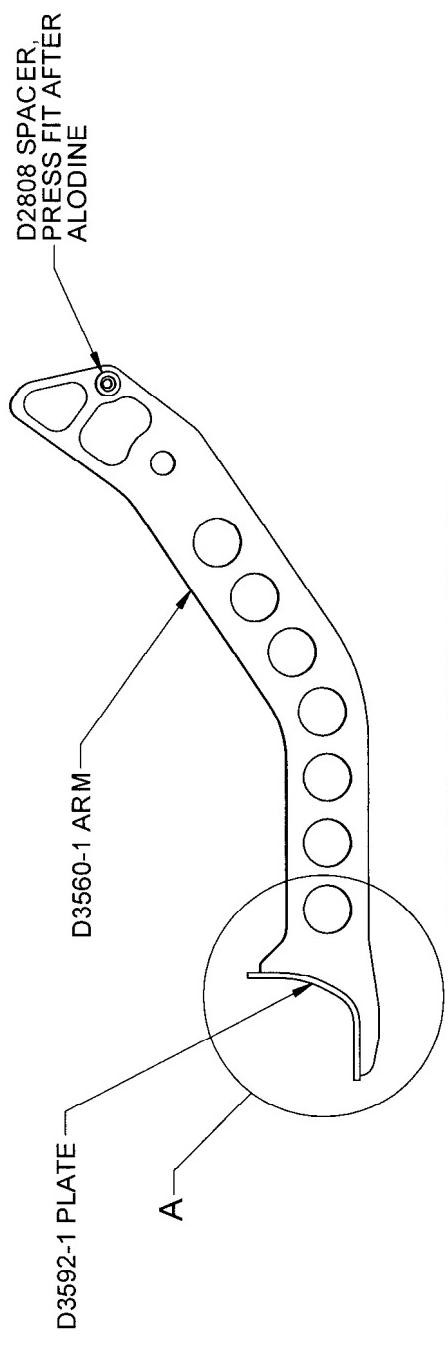
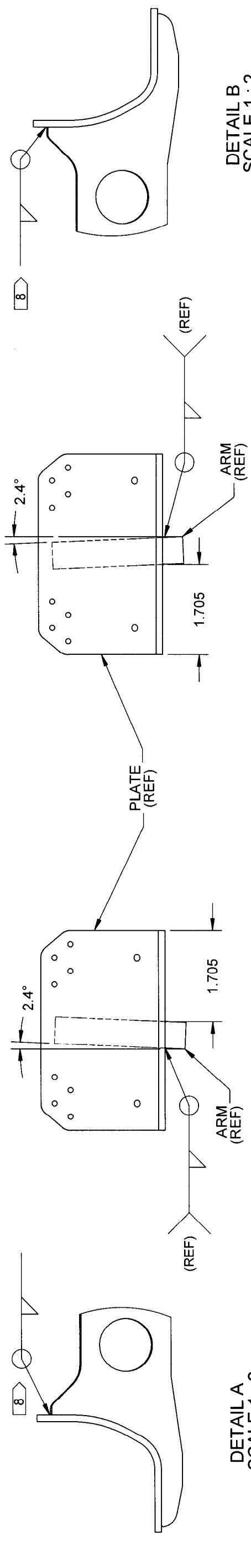


RELEASED
07.12.2014



D3560-044 ARM WELDMENT



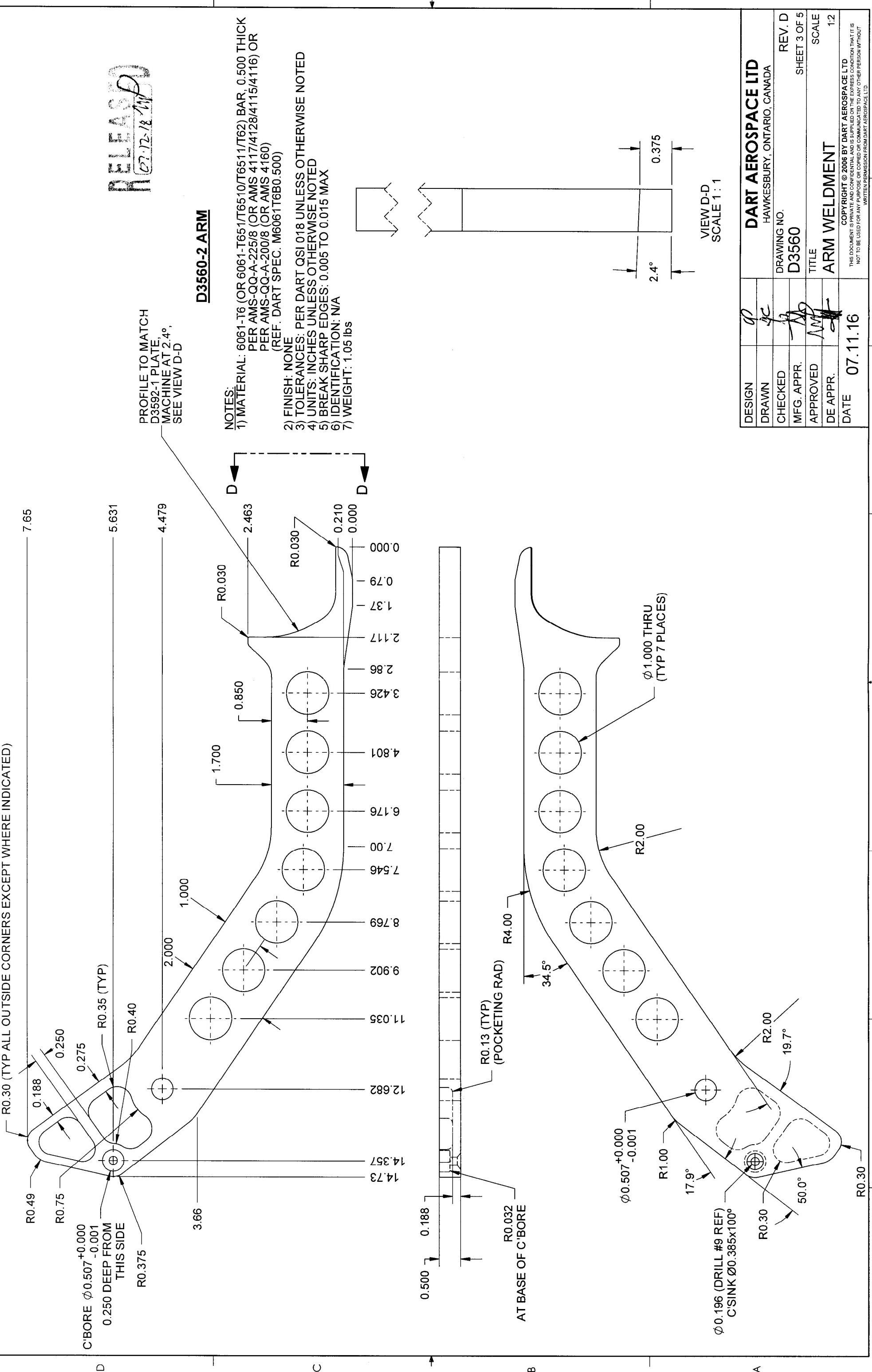
PARTS LIST

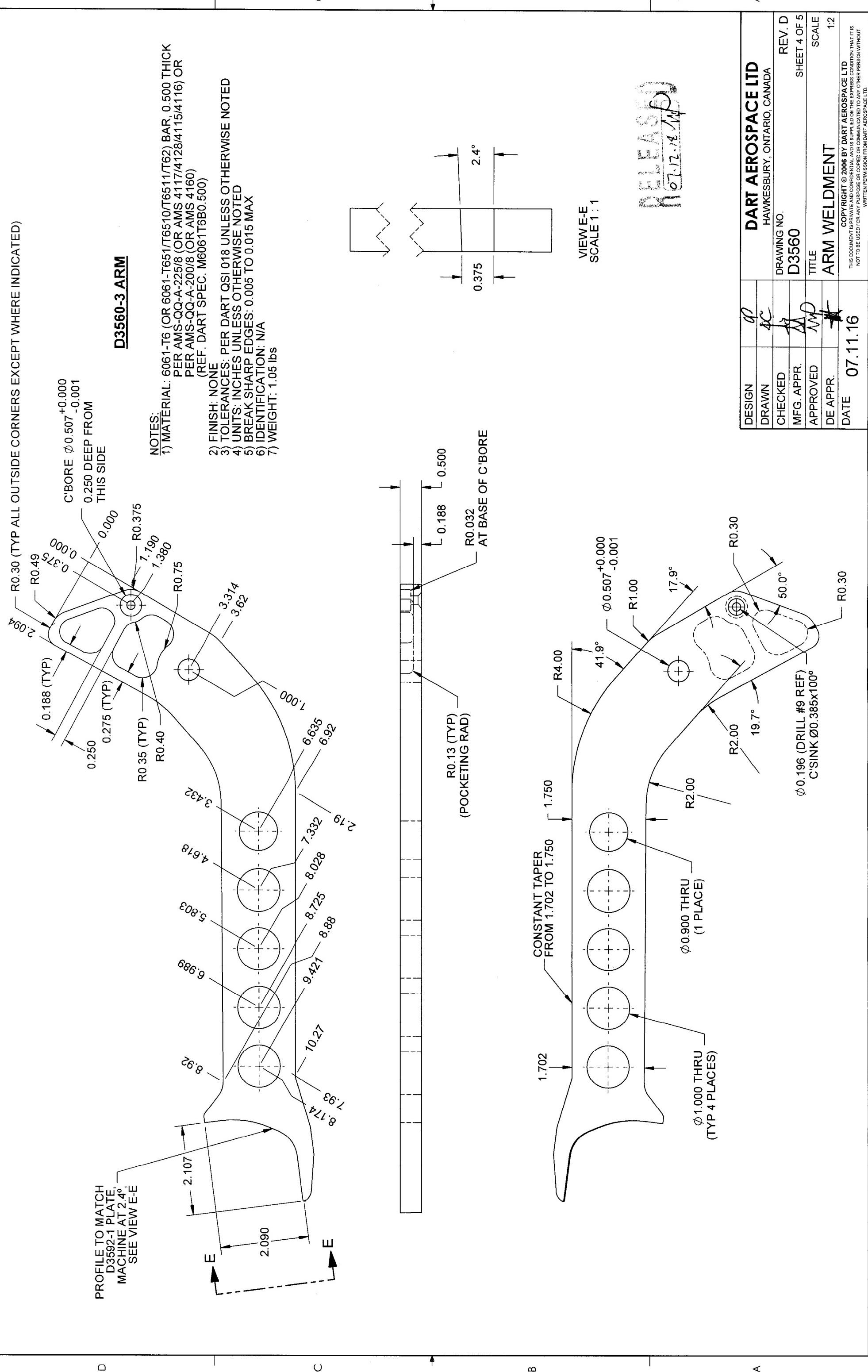
QTY	QTY	QTY	DESCRIPTION
-041	-042	-043	D3560-041 ARM WELDMENT
X	X	X	D3560-042 ARM WELDMENT
		X	D3560-043 ARM WELDMENT
		X	D3560-044 ARM WELDMENT

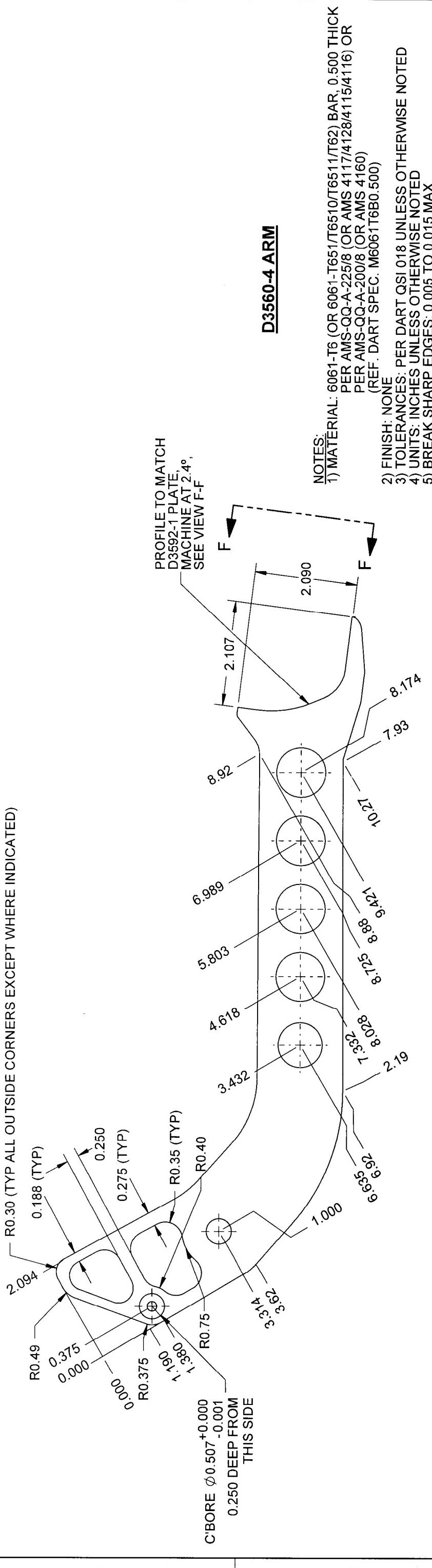
NOTES:
 1) MATERIAL: N/A
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 1.23 lbs (TYP)
 8) WELDING: PER DART QSI 004

D	ADD D2808 PRESS FIT NOTE; REDRAWN IN SOLIDWORKS	DC	07.11.16
C	REMOVE POWDER COAT	CP	07.06.19
B	REDESIGN AS WELDMENT, ADD POCKETS	CP	07.01.15
A	NEW ISSUE	CP	06.09.25
REV.	DESCRIPTION	BY	DATE
DESIGN	14	DART AEROSPACE LTD	
DRAWN	1C	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1C	DRAWING NO.	
MFG. APPR.	1C	D3560	REV. D
APPROVED	1C	TITLE	SHEET 1 OF 5
DE APPR.	1C	ARM WELDMENT	SCALE
DATE	07.11.16		1:4

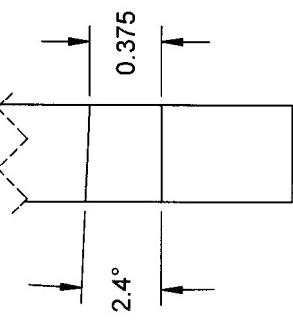
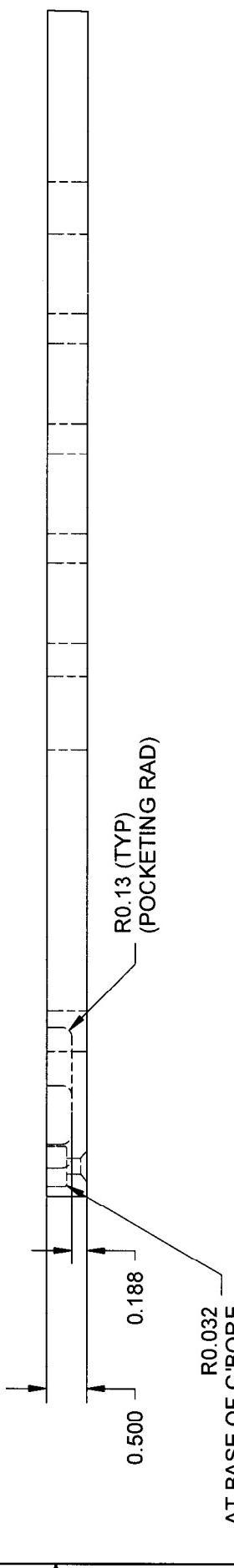
COPYRIGHT © 2006 BY DART AEROSPACE LTD
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
 NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
 WRITTEN PERMISSION FROM DART AEROSPACE LTD.







NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR, 0.500 THICK
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116), OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B0.500)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.05 lbs



VIEW F-F
SCALE 1:1

DESIGN	<i>10</i>	DART AEROSPACE LTD	
DRAWN	<i>DC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JL</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>JL</i>	D3560	SHEET 5 OF 5
APPROVED	<i>JL</i>	TITLE	SCALE
DE APPR.	<i>JL</i>	ARM WELDMENT	1:12
CORPORATE © 2005 DART AEROSPACE LTD.			

